

Removal of Residual Oil from Produced Water Using Nanoparticles

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Sept. 9, 2020

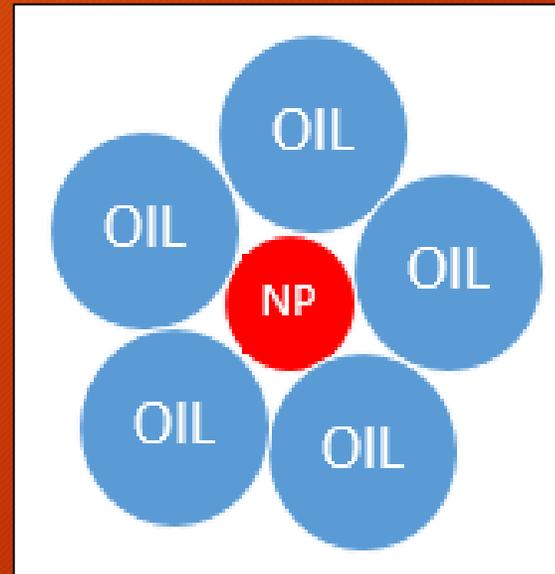
Oklahoma Water Resources Board Meeting

Oil Removal Process using Nanoparticles

- Preparation of nanosuspension
- Treatment Procedure
 - Mixing nanosuspension with produced water
 - Magnetic separation of nanoparticles covered with oil
- Nanoparticle Recycling
 - Solvent washing of the oil-covered nanoparticles
 - Solvent recovery using distillation techniques

Type and Characteristics of Nanoparticles

- Maghemite Nanoparticles (NP)
- Strong surface charge
- Highly magnetic and oilophilic
- Small size (10 to 50 nm)
- High surface area
- Recyclable



Preparation of Nanosuspension

Sonifier and Homogenizer
(Branson SFX550)



Before mixing



After mixing



Concentration: 5 mg/mL
Sonication : 2 mins @ 20% Amplitude

Treatment Procedure



1000 ppm O/W emulsion

Emulsion



Synthesized $\gamma\text{-Fe}_2\text{O}_3$ suspension

Nanosuspension



$\gamma\text{-Fe}_2\text{O}_3$ suspension + emulsion

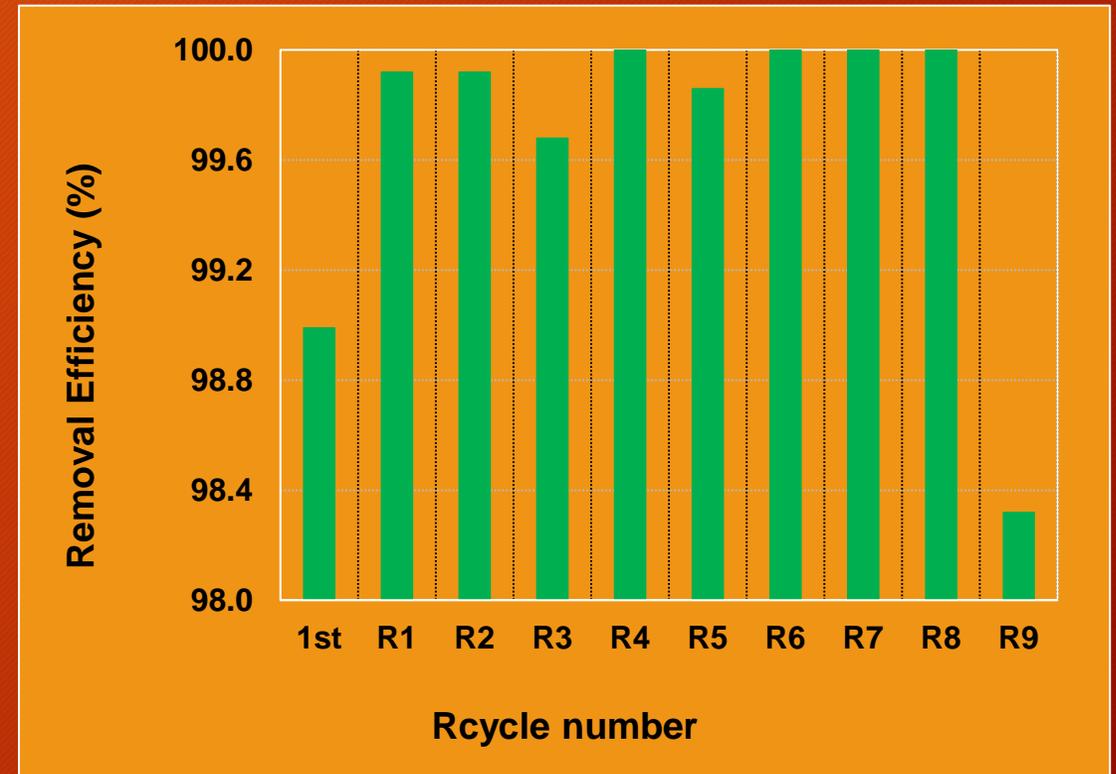
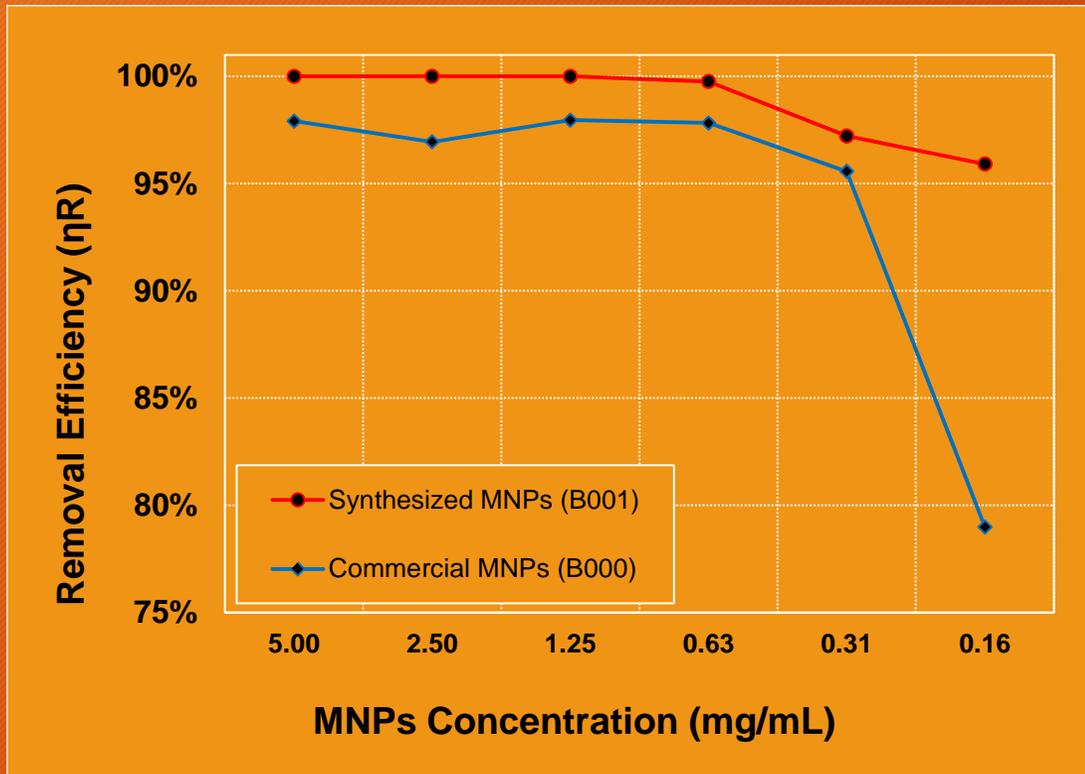
Mixture



Treated water

Magnetic Separation

Removal Efficiency and Recyclability



References for Additional Information

- Theurer, J., Ajagbe, O., Osorio, J., Elgaddafi, R., Ahmed, R., Walters, K. and Abbott, B. 2020. Removal of Residual Oil from Produced Water Using Magnetic Nanoparticles. Paper SPE-199466-PA, SPE Journal, August, DOI <https://doi.org/10.2118/199466-PA>.
- Theurer, J., 2019. Removal of Residual Oil From Produced Water Using Magnetic Nanoparticles. MS Thesis, University of Oklahoma, <https://shareok.org/handle/11244/321399>.

Thank You